

**FITTING INSTRUCTIONS FOR  
STEEL SIDE HINGED GARAGE DOORS  
FITTED WITH STEEL FRAMES**

**IMPORTANT NOTES**

1. This garage door is intended for residential use only.
2. Garage doors are heavy and may have sharp edges. Wear protective gloves whilst handling and installing this product.
3. Do not attempt to install or adjust this door if you are unsure of any of the instructions in this document.

PLEASE READ THE INSTRUCTIONS THROUGH THOROUGHLY BEFORE COMMENCING INSTALLATION – FOLLOW THE INSTRUCTIONS CAREFULLY IN ORDER TO AVOID PERSONAL INJURY.

Before starting the installation ensure the door has been supplied correctly, in a good condition and with all the appropriate fitting pack.

**CHECK BEFORE FITTING**

Before attempting the installation check that the garage brickwork is of a sound condition, the correct overall size and is square. The door has been made to the size specified.

**INSTALLATION**

1. Remove the Wall Fixing Brackets from their Transit positions
2. Place the door unit centrally within the aperture, ensuring the Frame legs are vertical and the Lintel is level, wedging in position if necessary.
3. Select fitting positions for the Wall Fixing Brackets (see below), drill (4.5mm Drill Bit) and screw mounting brackets to frame, re-using self-tapping screws provided.
  - a) **For fitting frame within aperture** - the brackets should be fitted to the back of the frame. The positions of the brackets should correspond with the most suitable brick fixing position.
  - b) **For fitting frame behind aperture** –the brackets should be fitted to the side of the frame. The positions of the brackets should correspond with the most suitable brick fixing position.
4. Fix brackets to the wall using M7 x 45mm coach screws provided. No wall plugs are provided. It is the responsibility of the installer to provide and fit wall plugs suitable for the structure to which the door is to be fitted.
5. Remove and discard the transit brackets from assembly.
6. Check the operation of the door leaves and adjust the position of the frame as necessary to ensure the top edges of the door leaves run straight and level, and that the centre gap is consistent from top to bottom and no larger than 5mm wide.
7. Mark the positions of the floor tower bolt slide onto the garage floor. Drill an appropriate clearance hole in the garage floor.
8. Now refer to Lock Fitting Instructions – DPINP 0807 (Not Mortice Locked Doors)

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